



## Foundry Volume 29

By -

RareBooksClub. Paperback. Book Condition: New. This item is printed on demand. Paperback. 216 pages. Dimensions: 9.7in. x 7.4in. x 0.5in. This historic book may have numerous typos and missing text. Purchasers can usually download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1906 edition. Excerpt: . . . and will swear to it now, That its nothing but shrinkage that causes the trouble. Now. the up-to-date molder, whether younger or older, Who is sure a bad casting he never has made, Puts little reliance in the fragments of science Possessed by that chump in the chemical trade. At his mixtures they sneer, the components so queer, A conglomeration which takes no small fixing; He must be quite crazed to mix mottled with glazed And expect sound castings to be m ade from the mixing. It seems very strange when the irons he will change--Those with great reputation he leaves out, it is said--As they charge for the brand which is stamped in the sand Before the pig iron is run into the bed. All his ideas are wrong, they are not worth a song. When large castings are wasters and small work...



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